



#### **Systems With Lead Door**

# opening the doors...

- 1. Insert the key into the lead door, turn 360° and remove.
- **2.** Open the door fully, attaching it to the magnetic keep on the adjacent door.
- 3. Rotate the slave handles 180° to release the doors.
- 4. For doors opening out, push the door frame above the slave handle and open the doors fully, ensuring the lead door remains against its magnet at all times.
  - For doors opening in, pull the door sash inwards and guide the doors open.









### closing the doors...

- 1. Place your hand between the first and second doors and guide the doors along the track.
- 2. For doors opening out, pull the D-shaped handle to close the doors. Lock them into place by rotating the slave handles 180°. For opening in doors, push the frame until the doors are shut.
- **3.** Repeat the previous steps until all slave handles are in the locked position.
- **4.** Using the lead door handle, pull the door from the magnetic keep and close.
- **5.** Lift the handle up to engage the locks.
- **6.** Insert the key, rotate 360° and remove.







See helpful hints and tips on the opposite page for more information...

#### **Systems Without Lead Door**

# opening the doors...

- 1. If keyed locking is installed, insert the key into the lock, turn 360° and remove.
- 2. Rotate all slave handles 90°, so they are now positioned horizontally.
- **3.** For doors opening out, push the door frame above the slave handle and open the doors fully.

For doors opening in, pull the handle to open.





#### helpful hints and tips...

- Always remove the key from the lock to prevent damage occurring to the lock and adjacent doors.
- The lead door is always the first door to open and the last to close.
- To register your guarantee, you will need your serial number. This can be found when the doors are fully folded, and is located on a side frame.

# closing the doors..

- 1. Place your hand between the first and second doors and guide the doors along the track.
- 2. For doors opening out, pull the D-shaped handle to close the doors. Lock them into place by rotating the slave handles 180°. For opening in doors, push the frame until the doors are shut.
- 3. Repeat the previous steps until all slave handles are in the locked position.
- **4.** If keyed locking is installed, lift the master handle up to engage the locks.
- **5.** Insert the key, rotate 360° and remove.





- The lead door must remain attached to the magnetic keep when the doors are open and in operation.
- Slave handles should not be used to pull the doors along the track or into the closed position.
- Origin accept no warranty claims for damage caused by keys being left in the locks or for slave handles being misused.



#### maintenance instructions...

Your Origin doors contain mechanical moving parts that will need to be lubricated periodically including hinges, multipoint lock, handles and nylon trolley wheels in the top and bottom track. Lubricate using silicone spray or grease and wipe away any excess with a non-abrasive cloth.



### routine care of your Origin doors...

- 1. Powder coated aluminium profile: use a light, soapy solution and non-abrasive cloth to wipe dirt from the doors. Avoid using an abrasive cloth such as a scouring pad as the doors can be scratched. Do not use solvent based cleaning products.
- 2. In salt water environments, the external surface of the doors should be washed down with fresh water on a weekly basis as it is common for salt deposits to build up.
- 3. "QLon" seals: gently use a light, soapy solution and non-abrasive cloth. Do not use solvent based cleaning products on the seals. It is recommended that silicone spray is applied to the seals annually.
- 4. Tracks: use a small brush to loosen any debris from the track. Using a suitable vacuum cleaner with a thin attachment, vacuum up the debris in the track. Do not allow debris to build up in the track as this will affect the operation.

If you would like any aspect of the door operation explaining to you, please call or e-mail a member of the team using the details below.

